



Invacare® Pronto™ M6I Series with SureStep®

en **Power Wheelchair**
User Manual



This manual **MUST** be given to the user of the product.
BEFORE using this product, read this manual and save for future reference.



Yes, you can.®

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I General

I.1 Introduction

Thank you for choosing an Invacare product.

This user manual contains important information about the handling of the product. In order to ensure safety when using the product, read the user manual carefully and follow the safety instructions.

Please note that there may be sections in this user manual, which are not relevant to your product, since this manual applies to all existing modules (on the date of printing).

If you find that the font size in the print version of the user manual is difficult to read, you can download it as a pdf from the Invacare website (see back page of this manual). The pdf can then be scaled on screen to a font size that is more comfortable for you.

This mobility device has been constructed for a large circle of users with different requirements.

The decision whether the model is suitable for the user may only be taken by medical specialists with appropriate expertise.

Invacare or their statutory representatives can accept no liability in cases in which the mobility device has not been adapted to suit the users' handicaps.

Some maintenance and settings can be performed by the user or his/hers attendants. Certain adjustments do however require technical training and may only be carried out by your Invacare specialist dealer. Refer to the Inspection checks chapter in 8 Maintenance, page 47. Damages and errors caused by nonobservance of the user manual or as a result of incorrect maintenance are excluded from all guarantees.

I.2 Symbols in this manual

In this manual warnings are indicated by symbols. The warning symbols are accompanied by a heading that indicates the severity of the danger.



WARNING

Indicates a hazardous situation that could result in serious injury or death if it is not avoided.



CAUTION

Indicates a hazardous situation that could result in minor or slight injury if it is not avoided.



IMPORTANT

Indicates a hazardous situation that could result in damage to property if it is not avoided.



Gives useful tips, recommendations and information for efficient, trouble-free use.



This product complies with Directive 93/42/EEC concerning medical devices. The launch date of this product is stated in the CE declaration of conformity.

Tools:



This symbol identifies a list of various tools, components and items which you will need in order to carry out certain work. Please do not attempt to carry out the work if you do not have the listed tools available.

I.3 Type classification

This vehicle has been classified according to EN 12184 as a **class A mobility product**. This means it is a compact, manoeuvrable vehicle

mainly for internal use and not necessarily capable of negotiating outdoor obstacles.

1.4 Intended use

This mobility device was designed for persons whose ability to walk is impaired, but who are still in terms of their eyesight and physically and mentally able to operate an electric mobility device.

1.5 Regulations

The vehicle was successfully tested according to German and international standards as to its safety. It satisfies the requirements according to RoHS 2011/65/EU, REACH 1907/2006/EC and DIN EN 12184 including EN 1021-1/-2. It was also tested successfully according to EN 60529 IPX4 as to its resistance to spray water, and is therefore well suited for weather conditions such as typical European weather conditions.

1.6 Indications

The use of this power wheelchair is recommended for the following indications:

- The inability or a greatly restricted ability to walk within the scope of the basic requirement to be able to move within one's own four walls.

Provision of power wheelchairs for interior areas is advisable if the use of manual wheelchairs is no longer possible on account of the disability, yet proper operation of an electromotive drive unit is still practicable.

Contraindications

There are no contraindications known.

1.7 Usability

Only use a mobility device when it is in perfect working order. Otherwise, you might put yourself and others at risk.

The following list does not claim to be exhaustive. It is only intended to show some of the situations that could affect the usability of your mobility device.

In certain situations, you should immediately stop using your mobility device. Other situations allow you to use the mobility device to get to your dealer.

You should immediately stop using your mobility device if its usability is restricted due to:

- brake failure

You should immediately contact an authorized Invacare dealer if the usability of your mobility device is restricted due to:

- the lighting system (if fitted) failing or being defective
- reflectors falling off
- worn thread or insufficient tire pressure
- damage to the armrests (e.g. torn armrest padding)
- damage to the legrest hangers (e.g. missing or torn heel straps)
- damage to the postural belt
- damage to the joystick (joystick cannot be moved into the neutral position)
- cables that are damaged, kinked, pinched or have come loose from the fixation
- the mobility device drifting when braking
- the mobility device pulling to one side when moving
- unusual sounds developing or occurring

Or if you have the feeling that something is wrong with your mobility device.

1.8 Warranty

The terms and conditions of the warranty are part of the general terms and conditions particular to the individual countries in which this product is sold.

1.9 Service life

We estimate a service life of five years for this product, provided it is used in strict accordance with the intended use as set out in this document and all maintenance and service requirements are met.

The estimated service life can be exceeded if the product is carefully used and properly maintained, and provided technical and scientific advances do not result in technical limitations. The service life can also be considerably reduced by extreme or incorrect usage. The fact that we estimate a service life for this product does not constitute an additional warranty.

1.10 A note to mobility device assistants

When assistance to the mobility device user is required, remember to use good body mechanics. Keep your back straight and bend your knees whenever tilting the mobility device or traversing curbs or other impediments.

Also, be aware of detachable parts such as armrests or legrests. These must NEVER be used to move the mobility device or as lifting supports, as they may be inadvertently released, resulting in possible injury to the user and/or assistant(s).

When learning a new assistance technique, have an experienced assistant help you before attempting it alone.

2 Safety

2.1 General safety notes



WARNING!

Risk of injury if mobility device is used in any other way than the purpose described in this manual

- Only ever use the mobility device in accordance with the instructions in this user manual.
- Pay strict attention to the safety information.



WARNING!

Risk of injury if the mobility device is driven when ability to operate a vehicle is impaired by medication or alcohol

- Never drive the mobility device under the influence of medication or alcohol. If necessary, the mobility device must be operated by an attendant who is physically and mentally able.



WARNING!

Risk of damage or injury if mobility device is accidentally set into motion

- Switch the mobility device off before you get in, get out or handle unwieldy objects.
- When the drive is disengaged, the brake inside the drive is deactivated. For this reason, pushing the mobility device by an attendant is only recommended on flat surfaces, never on gradients. Never leave your mobility device on a gradient with its motors disengaged. Always re-engage the motors immediately after pushing the mobility device (refer to Pushing the mobility device in freewheel mode).



WARNING!

Risk of injury if the mobility device is switched off while driving, for example by pressing the On/Off Button or disconnecting a cable, due to it coming to an abrupt, sharp stop

- If you have to brake in an emergency, simply release the joystick which will bring you to a halt (refer to the remote user manual for more information).

**WARNING!****Risk of injury when transferring mobility device to a vehicle for transport with the occupant seated in it**

- It is always better to transfer the mobility device to a vehicle without the occupant seated in it.
- If the mobility device needs to be loaded up a ramp together with its driver, ensure that the ramp does not exceed the maximum safe slope (refer to 11 Technical data, page 61).
- If the mobility device does need to be loaded using a ramp which exceeds the maximum safe slope (refer to 11 Technical data, page 61), then you must use a winch. An attendant can safely monitor and assist the loading process.
- As an alternative you can use a platform lift. Ensure that the total weight of the mobility device including the user does not exceed the maximum permissible weight for the platform lift or winch if you are using.

**WARNING!****Risk of falling out of the mobility device**

- Do not slide forward on the seat, do not lean forward between your knees, do not lean backwards out over the top of the backrest, for example to reach an object.
- If a posture belt is installed, it should be correctly adjusted and used each time you use the mobility device.
- When transferring to a different seat, position the mobility device as close as possible to the new seat.

**CAUTION!****Risk of injury if maximum permissible load is exceeded**

- Do not exceed the maximum permissible load (refer to 11 Technical data, page 61).
- The mobility device is only designed for use by a single occupant whose maximum weight does not exceed the maximum permissible load of the device. Never use the mobility device to transport more than one person.

**CAUTION!****Risk of injury due to wrong lifting or dropping of heavy components**

- When maintaining, servicing or lifting any part of your mobility device, take into account the weight of the individual components especially the batteries. Be sure at all times to adopt the correct lifting posture and ask for assistance if necessary.

**CAUTION!****Risk of injury by moving parts**

- Make sure that no injury is incurred by moving parts of the mobility device, like wheels or one of the lifter modules (if fitted), especially when children are around.

**CAUTION!****Risk of injury from hot surfaces**

- Do not leave the mobility device in direct sunlight for prolonged periods. Metal parts and surfaces such as the seat and armrests can become very hot.



CAUTION!

Risk of fire or breaking down due to electric devices being connected

- Do not connect any electric devices to your mobility device that are not expressly certified by Invacare for this purpose. Have all electrical installations done by your authorized Invacare dealer.

2.2 Safety information on the electrical system



DANGER!

Risk of death, serious injury, or damage

Misuse of the wheelchair may cause the wheelchair to start smoking, sparking, or burning. Death, serious injury, or damage may occur due to fire.

- DO NOT use the wheelchair other than its intended purpose.
- If the wheelchair starts smoking, sparking, or burning, discontinue using the wheelchair and seek service IMMEDIATELY.



DANGER!

Risk of fire

Switched on lamps produce heat. If you cover the lamps with fabrics such as clothes, there is a risk that the fabric may catch fire.

- NEVER cover the light system with fabric.



DANGER!

Risk of death, serious injury, or damage

Corroded electrical components due to water or liquid exposure can result in death, serious injury, or damage.

- Minimize exposure of electrical components to water and/or liquids.
- Electrical components damaged by corrosion MUST be replaced immediately.
- Wheelchairs that are frequently exposed to water/liquids may require replacement of electrical components more frequently.



DANGER!

Risk of death or serious injury

Failure to observe these warnings can cause an electrical short resulting in death, serious injury, or damage to the electrical system.

- The POSITIVE (+) RED battery cable MUST connect to the POSITIVE (+) battery terminal(s)/post(s). The NEGATIVE (-) BLACK battery cable MUST connect to the NEGATIVE (-) battery terminal(s)/post(s).
- NEVER allow any of your tools and/or battery cable(s) to contact BOTH battery post(s) at the same time. An electrical short may occur and serious injury or damage may occur.
- Install protective caps on positive and negative battery terminals.
- Replace cable(s) immediately if cable(s) insulation becomes damaged.
- DO NOT remove fuse or mounting hardware from POSITIVE (+) red battery cable mounting screw.

**DANGER!****Risk of death or serious injury**

Electric shock can cause death or serious injury

- To avoid electric shock, inspect plug and cord for cuts and/or frayed wires. Replace cut cords or frayed wires immediately.

**Risk of damage to the wheelchair**

A failure in the electric system can lead to unusual behavior such as continuous light, no light, or noises from the magnetic brakes.

- If a failure exists, switch off the remote and switch it on again.
- If a failure still exists, then disconnect or remove the power source. Depending on the mobility device model, you can either remove the battery packs or disconnect the batteries from the power module. If in doubt which cable to disconnect, contact your dealer.
- In any case, contact your dealer.

2.3 Safety information on electromagnetic interference

This electric vehicle was successfully tested in accordance with International standards as to its compliance with Electromagnetic Interference (EMI) regulations. However, electromagnetic fields, such as those generated by radio and television transmitters, and cellular phones can influence the functions of electric vehicles. Also, the electronics used in our vehicles can generate a low level of electromagnetic interference, which however will remain within the tolerance permitted by law. For these reasons we ask you to please observe the following precautions:

**WARNING!****Risk of malfunction due to electromagnetic interference**

- Do not switch on or operate portable transceivers or communication devices (such as radio transceivers or cellular phones) when the vehicle is switched on.
- Avoid getting near strong radio and television transmitters.
- In case the vehicle should be set in motion unintentionally or the brakes are released, switch it off immediately.
- Adding electrical accessories and other components or modifying the vehicle in any way can make it susceptible to electromagnetic interference. Keep in mind that there is no sure way to determine the effect such modifications will have on the overall immunity of the electronic system.
- Report all occurrences of unintentional movement of the vehicle, or release of the electric brakes to the manufacturer.

2.4 Safety information on driving and freewheel mode

**DANGER!****Risk of death, serious injury, or damage**

Malfunctioning joystick could cause unintended/erratic movement resulting in death, serious injury, or damage

- If unintended/erratic movement occurs, stop using the wheelchair immediately and contact a qualified technician.



WARNING!

Risk of injury if the mobility device tips over

- Inclines and declines can only be travelled up to the maximum safe slope (refer to II Technical data, page 61).
- Always return the backrest of your seat or the seat tilt to an upright position before ascending slopes. We recommend that you position the seat backrest and the seat tilt (if fitted) slightly to the rear before descending slopes.
- Only ever drive downhill at a maximum of 2/3 of the top speed. Avoid abrupt braking or accelerating on gradients.
- If at all possible, avoid driving on wet, slippery, icy, or oily surfaces (such as snow, gravel, ice etc.) where there is a risk of you losing control over the vehicle, especially on a gradient. This may include certain painted or otherwise treated wood surfaces. If driving on such a surface is inevitable, then always drive slowly and with the utmost caution.
- Never attempt to overcome an obstacle when on an uphill or downhill gradient.
- Never attempt to drive up or down a flight of steps with your mobility device.
- When overcoming obstacles, always observe the maximum obstacle height (refer to II Technical data, page 61 and information about overcoming obstacles in 6.6 Taking Obstacles, page 38).
- Avoid shifting your center of gravity as well as abrupt joystick movements and changes of direction when the mobility device is in motion.



WARNING!

Risk of injury if the mobility device tips over (continued)

- Never use the mobility device to transport more than one person.
- Do not exceed the overall maximum permissible load or the maximum load per axle (refer to II Technical data, page 61).
- Note that the mobility device will brake or accelerate if you change the driving mode whilst the mobility device is in motion.



WARNING!

Risk of serious injury or damage

Improper positioning while leaning or bending could cause the wheelchair to tip forward resulting in serious injury or damage

- To assure stability and proper operation of your mobility device, you must at all times maintain proper balance. Your power wheelchair has been designed to remain upright and stable during normal daily activities as long as you DO NOT move beyond the center of gravity.
- DO NOT lean forward out of the mobility device any further than the length of the armrests.
- DO NOT attempt to reach objects if you have to move forward in the seat or pick them up from the floor by reaching down between your knees.

**WARNING!****Risk of breaking down in adverse weather conditions, i.e. extreme cold, in an isolated area**

- If you are a user with severely limited mobility, we advise that in the case of adverse weather conditions DO NOT attempt a journey without an accompanying attendant.

**WARNING!****Risk of injury if your foot slides off the footrest and gets caught underneath the mobility device when it is in motion**

- Make sure each time before you drive the mobility device that your feet are squarely and securely in place on the footplates, and that both legrests are properly locked into place.

**WARNING!****Risk of injury if you collide with an obstacle when driving through narrow passages such as doorways and entrances**

- Drive through narrow passages in the lowest driving mode and with due caution.

**WARNING!****Risk of injury**

If your mobility device has been fitted with elevating legrests, there is a risk of personal injury and damage to the mobility device if you drive the mobility device with the legrests raised.

- To avoid unwanted displacement of the mobility device center of gravity to the front (especially when travelling downhill) and in order to avoid damage to the mobility device, elevating legrests must always be lowered during normal travelling.

**WARNING!****Risk of tipping**

Antitippers (stabilizers) are only effective on firm ground. They sink in on soft ground such as grass, snow or mud if the mobility device rests itself on them. They lose their effect and the mobility device can tip over.

- Only drive with extreme care on soft ground, especially during uphill and downhill journeys. In the process pay increased attention to the tip stability of the mobility device.

2.5 Safety information with regard to care and maintenance



DANGER!

Risk of death, serious injury, or damage

Incorrect repair and/or servicing of this wheelchair performed by users/caregivers or unqualified technicians can result in death, serious injury, or damage.

- DO NOT attempt to carry out maintenance work that is not described in this user manual. Such repair and/or service **MUST** be performed by a qualified technician. Contact a dealer or Invacare technician.



CAUTION!

Risk of accident and loss of warranty if maintenance is insufficient

- For reasons of safety and in order to avoid accidents which result from unnoticed wear, it is important that this electric mobility product undergoes an inspection once every year under normal operating conditions (see inspection plan contained in service instructions).
- Under difficult operating conditions such as daily travel on steep slopes, or in the case of use in medical care cases with frequently changing wheelchair users, it would be expedient to carry out intermediate checks on the brakes, accessories and running gear.

2.6 Safety information regarding changes and modifications to the mobility device



DANGER!

Risk of serious injury or damage

Use of incorrect or improper replacement (service) parts may cause injury or damage

- Replacement parts **MUST** match original Invacare parts.
- Always provide the wheelchair serial number to assist in ordering the correct replacement parts.



CAUTION!

Risk of injuries and damage to mobility device due to unapproved components and accessory parts

Seating systems, additions and accessory parts which have not been approved by Invacare for use with this mobility device can affect the tipping stability and increase tipping hazards.

- Only ever use seating systems, additions and accessory parts which have been approved by Invacare for this mobility device.

Seating systems which are not approved by Invacare for use with this mobility device do not, under certain circumstances, comply with the valid standards and could increase the flammability and the risk of skin irritation.

- Only use seating systems that have been approved by Invacare for this mobility device.

Electrical and electronic components which have not been approved by Invacare for use with this mobility device can cause fire hazards and lead to electromagnetic damage.

- Only ever use electrical and electronic components which have been approved by Invacare for this mobility device.

Batteries which have not been approved by Invacare for use with this mobility device can cause chemical burns.

- Only ever use batteries which have been approved by Invacare for this mobility device.



CAUTION!

Risk of injuries, and damage to the mobility device, if unapproved backrests are used

A retrofitted backrest which is not approved by Invacare for use with this mobility device may overload the backrest tube and thus increase the risk of injuries and of damage to the mobility device.

- Please contact your Invacare specialist dealer who will perform risk analyses, calculations, stability checks etc. to ensure that the backrest can be used safely.



CE marking of the mobility device

- The conformity assessment/CE marking was carried out in accordance with Directive 93/42 EEC and only applies to the complete product.
- The CE marking is invalidated if components or accessories are replaced or added that have not been approved for this product by Invacare.
- In this case, the company that adds or replaces the components or accessories is responsible for the conformity assessment/CE marking or for registering the mobility device as a special design and for the relevant documentation.



Important information about maintenance work tools

- Some maintenance work which is described in this manual and can be carried out by the user without problems require the correct tools for proper work. If you do not have the correct tool available we do not recommend that you try to carry out the relevant work. In this case, we urgently recommend that you contact an authorized specialist workshop.

2.7 Safety information on wheelchairs with a lifter



WARNING!

Risk of injury by moving parts

- Never let objects get caught in the space underneath a raised lifter.
- Make sure that neither you nor anyone else is injured by placing hands, feet other body extremities under the raised seat.
- Should you not be able to view under the seat, for example, due to limited manoeuvrability, turn the wheelchair once on its own axel before you lower the seat. This will allow you to make sure that nobody is located in the danger zone.



CAUTION!

Risk of injury if the wheelchair tips over

- Never exceed the maximum permissible load (see chapter 11 Technical data, page 61).
- Avoid dangerous driving situations when the lifter is in a raised position, such as trying to overcome obstacles like kerbs or driving up or down steep gradients.
- Never lean out of the seat when the lifter is raised.
- Inspect the lifter module at least once a month to make sure the automatic speed reduction function, which reduces the speed of the wheelchair when the lifter is raised, is working properly (see chapter 3.3 The Lifter, page 19). Notify your authorised dealership immediately if it is not working properly.



CAUTION!

Risk of malfunction of the lifter module

- Inspect the lifter module at regular intervals to make sure there are no foreign objects or visible damage, and to make sure the electric plugs are firmly inserted into their sockets.



CAUTION!

Damage to wheelchair caused by one-sided loading on lifter pillar

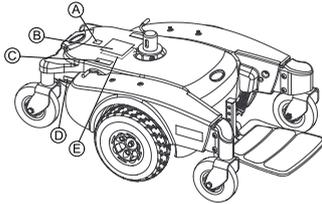
- One-sided loading occurs if the seat is raised and/or tilted. Always return your seat backrest to the upright position and the seat tilting to the horizontal position before ascending slopes. Never subject the lifter pillar to continuous single-sided loading. The raising and tilting function of the seat only provides additional rest positions.



Important information regarding speed reduction with raised lifter

– If the lifter has been raised above a certain point, the drive electronics considerably reduces the speed of the wheelchair. If speed reduction has been activated, drive mode can only be used to carry out minor movements of the wheelchair and not for regular driving. To drive normally, please lower the lifter until the speed reduction has been deactivated again.

2.8 The position of the labels on the product



A		<p>This label indicates that your mobility device is a class A product and may not be used as a vehicle seat.</p> <p>For details see below.</p>
B		<p>This label indicates that you must not turn the seat through 360° to avoid that the remote connection cable winds up around the seat post and breaks.</p> <p>For details see below.</p>

C		<p>Identification of the position of the coupling lever for driving and push operation.</p> <p>For details see below.</p>
D		<p>Identification label sticker on the rear post containing the following symbols.</p> <p>For details see below.</p>
E		<p>Battery wiring label under the top cover.</p> <p>For technicians only.</p>

Explanation of symbols on labels

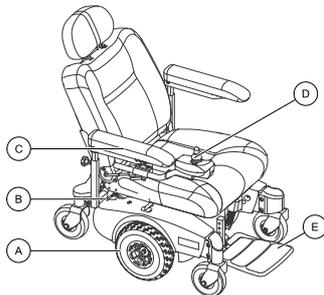
	<p>Warning that the mobility device may not be used as a vehicle seat.</p> <p>This mobility device does not satisfy the requirements of ISO 7176-19.</p>
	<p>The mobility device is a class A product. It is intended mainly for internal use and not necessarily capable of negotiating outdoor obstacles.</p>

	<p>Read the user manual.</p>
	<p>Indicates a hazardous situation.</p> <ul style="list-style-type: none"> • Refer to 6.5.2 Turning the seat to get in and out, page 37.
	<p>This symbol indicates the “Drive” position of the coupling lever. In this position the motor is engaged and the motor brakes are operational. You can drive the mobility device.</p> <ul style="list-style-type: none"> • Note that for driving purposes both motors must always be engaged.
	<p>This symbol indicates the “Push” position of the coupling lever. In this position the motor is disengaged and the motor brakes are not operational. The mobility device can be pushed by an attendant and the wheels turn freely.</p> <ul style="list-style-type: none"> • Note that the remote must be switched off. • Also note the information provided in section 6.9 Pushing the mobility device in freewheel mode, page 40.
	<p>Date of manufacture.</p>

	<p>This product complies with Directive 93/42/EEC concerning medical devices. The launch date of this product is stated in the CE declaration of conformity.</p>
	<p>This product has been supplied from an environmentally aware manufacturer. This product may contain substances that could be harmful to the environment if disposed of in places (landfills) that are not appropriate according to legislation.</p> <ul style="list-style-type: none"> • The 'crossed out wheelie bin' symbol is placed on this product to encourage you to recycle wherever possible. • Please be environmentally responsible and recycle this product through your recycling facility at its end of life.

3 Components

3.1 Main parts of the wheelchair



- (A) Drive wheel
- (B) Levers for disengaging motors
- (C) Armrest
- (D) Remote
- (E) Center-mounted footboard

3.2 Remotes

Your mobility device may be fitted with one of several different remotes. For information on the different functions and how to operate a particular remote, refer to its corresponding user manual (enclosed).

3.3 The Lifter

The electric lifter is operated from the remote. Refer to the remote manual for more information.



Information regarding operation of the lifter at temperatures of less than 0 °C

- Invacare mobility aids are fitted with safety mechanisms that prevent capacity overload of the electronic components. At operating temperatures below freezing point this can, in particular, lead to the lifter actuator being shut down after approx. 1 second operating time.
- The lifter can be raised or lowered gradually by repeatedly operating the joystick. In many cases this generates sufficient heat for the actuator to operate as normal.



NOTE - speed limiter

- The lifter is fitted with sensors which reduce the mobility device speed as soon as the lifter is raised above a certain point.
- This takes place to guarantee the tipping stability of the mobility device and to avoid damage to the legrests.
- If the speed limit is activated, a corresponding blink code is displayed on the remote or a reduced drive level is set automatically. Please refer to the remote manual for more information.
- To reapply normal speed, run the lifter down until the status display stops blinking.



CAUTION!

Risk of tipping, if the speed limiter sensors fail when the lifter is raised

- If you find that the speed reduction function is not working when the lifter is raised, do not drive with the lifter raised and immediately contact an authorized Invacare dealer.

4 Accessories

4.1 Postural belts

A postural belt is an option which can either be fixed to the mobility device ex-works or can be retrofitted by your specialist dealer. If your mobility device is fitted with a postural belt, your specialist dealer will have informed you about fitting and usage.

The postural belt is used to help the mobility device user keep an optimum sitting position. Correct use of the belt assists the user in sitting securely, comfortably and well-positioned in the mobility device, especially for such users who do not have such a good sense of balance while sitting.



We recommend using the postural belt whenever the mobility device is used. The belt should be tight enough to ensure that you are sitting comfortably and that your body is in the correct sitting position.

4.1.1 Types of postural belts

Your mobility device can be fitted with the following postural belt types ex-works. If your mobility device has been fitted with a different belt to those listed below, please ensure that you have received the manufacturer's documentation with regard to correct fitting and use.

Belt with metal buckle, adjustable one side



Belt can only be adjusted on one side which can result in the buckle not sitting centrally.

4.1.2 Adjusting the postural belt correctly

1. Ensure that you are sitting correctly, which means that you are sitting right at the back of the seat, your pelvis is positioned erect and as symmetrically as possible, not to the front, to the side or at one edge of the seat.
2. Position the postural belt so that your hipbones can be easily felt above the belt.
3. Adjust the belt length using one of the adjustment aids described above. The belt should be adjusted so that you can fit a flat hand between the belt and your body.
4. The buckle should be positioned as centrally as possible. In doing so, carry out adjustments on both sides as much as possible.
5. Check your belt every week to ensure that it is still in good working condition, to ensure it has no damage or wear, and that it is fixed properly to the mobility device. If the belt is only fastened with a bolted connection, ensure that the connection has not loosened or come undone. You can find more information about maintenance work on belts in the service manual, which is available from Invacare.

5 Adjusting the mobility device to the user's seating posture

5.1 General information on adjusting the mobility device to the user's seating posture



DANGER!

Risk of death, serious injury, or damage

Continued use of the mobility device that is not set to the correct specifications may cause erratic behavior of the mobility device resulting in death, serious injury, or damage.

- Performance adjustments should only be made by professionals of the healthcare field or persons fully conversant with this process and the driver's capabilities.
- After the mobility device has been set-up/adjusted, check to make sure that the mobility device performs to the specifications entered during the set-up procedure. If the mobility device does not perform to specifications, IMMEDIATELY turn the mobility device Off and re-enter set-up specifications. Contact Invacare, if mobility device still does not perform to correct specifications.



DANGER!

Risk of death, serious injury, or damage

Attaching hardware that is loosely secured or missing could cause instability resulting in death, serious personal injury, or property damage.

- After ANY adjustments, repair or service and before use, make sure that all attaching hardware is present and tightened securely.



WARNING!

Risk of injury or damage

Incorrect set up of this mobility device performed by users/caregivers or unqualified technicians can result in injury or damage.

- DO NOT attempt to set up this mobility device. Initial set up of this mobility device MUST be performed by a qualified technician.
- Adjustment by the user is only recommended after they have been given appropriate guidance by the healthcare professional.



CAUTION!

Damage to mobility device and accident hazard

It is possible that collisions can occur between mobility device components due to various combinations of adjustment options and their individual settings

- The mobility device is fitted with an individual, multiply adjustable seating system including adjustable legrests, armrests, a headrest or other options. These adjustment options are described in the following chapters. They are used to adapt the seat to the physical requirements and the condition of the user. When adapting the seating system and the seat functions to the user, ensure that no mobility device components collide.



Electrical adjustment options

- Please refer to the user manual for your remote for more information on operating electrical adjustment options.

5.2 Adjustment possibility for remote

The following information is valid for all seating systems.



CAUTION!

Risk of the remote being pushed backwards during an accidental collision with an obstacle, such as a doorframe or table, and the joystick being jammed against the armpad if the position of the remote is adjusted and all screws are not completely tightened

This will cause the mobility device to drive forward uncontrollably and potentially injure the mobility device user and any person standing in the way.

- When adjusting the position of the remote, always make sure to tighten all screws securely.
- If this should accidentally happen, immediately switch the mobility device electronics OFF at the remote.



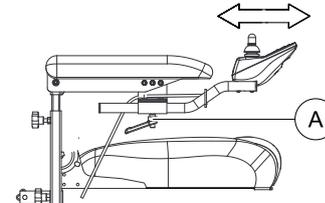
CAUTION!

Risk of injury

When leaning on the remote, for example, when transferring into or out of the wheelchair, the remote holder may break and the user may fall out of the chair.

- Never lean on the remote as a support for, for example, transfer.

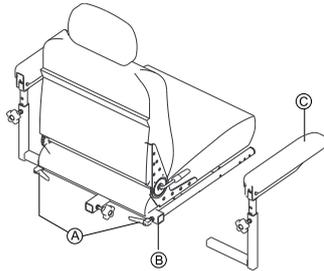
5.2.1 Adjusting the remote for the length of the user's arm



1. Loosen the clamping lever (A).
2. Shift the remote forwards or backwards to the desired distance.
3. Retighten the clamping lever.

5.3 The Captain's seat

5.3.1 Adjusting the armrest width



1. Loosen the two lock knobs (A) that secure the arms (C) to the arm support tube (B).



- Both arms should be adjusted to the same distance away from the arm support tube.
- Changing the width of the arms may also affect the overall width of the wheelchair.

2. Reposition the arms until desired width is achieved.
3. Securely tighten the two lock knobs that secure the arms to the arm support tube.

5.3.2 Adjusting the armrest angle



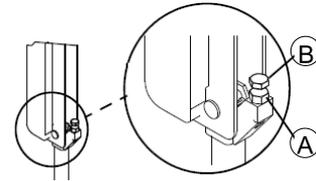
CAUTION!
Pinch point may occur when adjusting the arm angle

– Pay attention to your fingers.



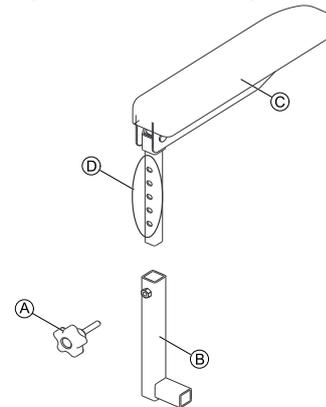
Tools:

- 1/2" open-ended spanner



1. Lift up the armrest.
2. Loosen the jam nut (A).
3. Adjust the socket screw (B) up or down to the desired arm angle position.
4. Tighten the jam nut.
5. To determine the same angle for the opposite armrest, count the exposed threads after the jam nut has been tightened.
6. Repeat STEPS 1-4 for opposite armrest, if necessary.

5.3.3 Adjusting the armrest height



1. Remove the lock knob (A) that secures the armrest (C) to the arm frame assembly (B).
2. Adjust the armrest to one of five positions (D).
3. Reinstall the lock knob that secures the armrest to the arm frame assembly and tighten securely.

5.3.4 Adjusting the backrest angle



CAUTION!

Adjusting the seat tilt or the backrest angle changes the geometry of the mobility device and directly influences its dynamic stability!

- For details regarding dynamic stability, negotiating gradients and obstacles and the correct adjustment of seat tilt or backrest angle, refer to 6.6 Taking Obstacles, page 38 and 6.7 Driving up and down gradients, page 39.



CAUTION!

Risk of injury if the mobility device tips over

Using the lifter changes the center of gravity of the mobility device.

- When the lifter is in a raised position never adjust the backrest angle over more than 15°.

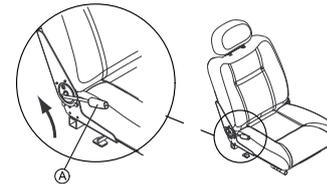


CAUTION!

Risk of injury

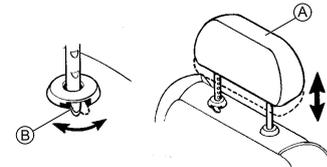
When you adjust the backrest angle without securing the backrest, the backrest snaps forward very fast. This can pinch your fingers on the armrest or strike your back, when sitting in the seat.

- Never adjust the angle of an unsecured backrest. While pulling the release handle, hold up against the backrest to secure it.



1. Lift up on the release handle (A) and adjust seat to desired angle.
2. Let go of the release handle to lock the backrest in position.

5.3.5 Adjusting the Captain's seat headrest



1. To raise the headrest (A), lift the headrest up to the desired position.
2. To lower the headrest, push the release tab (B) towards the front of the wheelchair. Lower the headrest to the desired position.

5.4 Center-mounted footboard



WARNING!

After any adjustments, repair or service and before use, make sure that all attaching hardware is tightened securely - otherwise injury or damage may result.

- Before performing any maintenance, adjustment or service verify that on/off switch on the joystick is in the off position.
- DO NOT stand on the flip-up footboard. When getting in or out of the wheelchair, make sure that the flip-up footboard is in the upward position.



WARNING!

Limited clearance between footboard and caster

- The user's feet MUST remain centered on the footboard, away from the footboard sides, while operating the wheelchair. If the user's feet are allowed to rest off the side of the footboard they may come in contact with the caster possibly resulting in injury.

5.4.1 Removing/Installing the footboard assembly



WARNING!

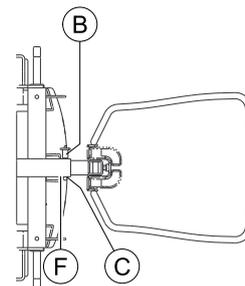
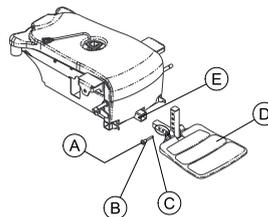
Pinch point may occur when adjusting the footboard



WARNING!

Make sure the detent balls of the quick-release pin are fully released beyond the outer edge of the tube before operating the mobility device. Otherwise, injury and/or damage may result.

- Keep detent balls clean.



Detail "A"

Removing

1. Remove the quick release pin (B) that secures the footboard assembly (D) to the frame by depressing the button (A) while sliding the pin out.
2. Remove the footboard assembly from the frame (E).

Installing

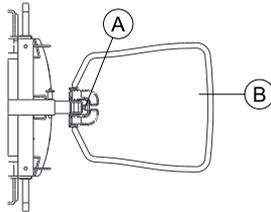
1. Position the footboard assembly onto the frame so that the mounting hole ⑤ in the frame aligns with the desired mounting hole in the footboard assembly.
2. Install the quick release pin ② by depressing the button ① while sliding the pin in. Ensure that the detent balls ③ are engaged with the outer edge of the tube ④ (Detail "A").

5.4.2 Adjusting the footboard assembly angle



Tools:

- 5/32" Allen Key
- 1/2" socket wrench



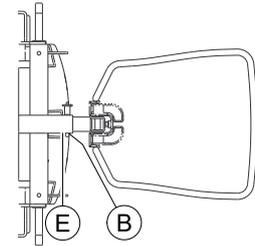
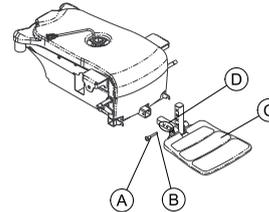
1. Loosen the jam nut and set screw ① located underneath on the backside of the footboard ②.
2. Adjust the set screw in or out to obtain the desired footboard assembly angle.
3. Thread the jam nut and washer inward until it is flush with the footboard bracket.
4. Securely tighten the jam nut and washer to secure the mounting screw in place.

5.4.3 Adjusting the footboard assembly depth



WARNING!

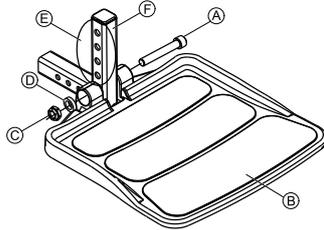
Make sure the detent balls of the quick-release pin are fully released beyond the outer edge of the tube before operating the mobility device. Otherwise, injury and/or damage may result.
– Keep detent balls clean.



Detail "A"

1. Remove the quick release pin ① that secures the footboard assembly ② to the frame.
2. Adjust footboard to one of three mounting positions ③.
3. Install the quick release pin. Make sure the detent balls ② are engaged with the outer edge of the tube ④ (Detail "A").

5.4.4 Adjusting the footboard assembly height



1. Remove the quick release pin that secures the footboard assembly to the wheelchair frame.
2. Remove the mounting bolt (A), sleeve (D), and locknut (C) that secures the footboard (B) to footboard support bracket (F).
3. Align the footboard to one of the mounting holes (E) on the footboard support bracket.
4. Secure the footboard to the footboard support bracket with the mounting bolt, sleeve and locknut. Securely tighten.

5.5 Vari-A legrests

5.5.1 Swivelling the footrest/legrest outward and/or removing

The small unlocking button is located on the upper section of the footrest/legrest. When the footrest/legrest is unlocked, it can be swivelled inward or outward when getting into the wheelchair as well as being removed completely.



1. Press the unlocking button (1) and swivel the footrest/legrest outward.
2. Remove the footrest/legrest in an upward direction.

5.5.2 Setting the angle

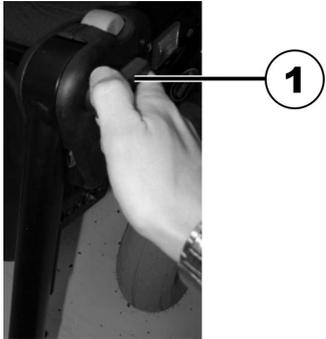


CAUTION!

Risk of injury due to incorrect adjustment of the footrests and legrests

- Before and during every journey it is imperative to ensure that the legrests contact neither the caster wheels nor the ground

1.



Loosen the locking knob (1) counter-clockwise at least one turn.

2.



Hit the knob to release the locking mechanism.

3.



Set the desired angle.

4.



Turn the knob clockwise to tighten it.

5.5.3 Setting the end stop of the legrest



Tools:

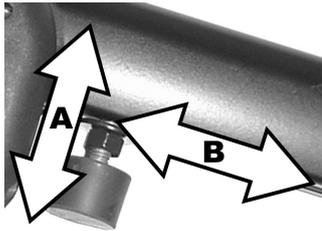
- 10 mm open-ended spanner

1.



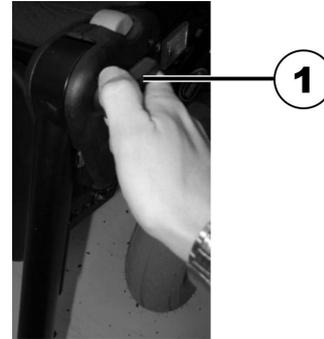
The end position of the legrest is determined by means of a rubber stop (1).

2.



The rubber stop can be screwed in or out (A) or pushed up or down (B).

3.



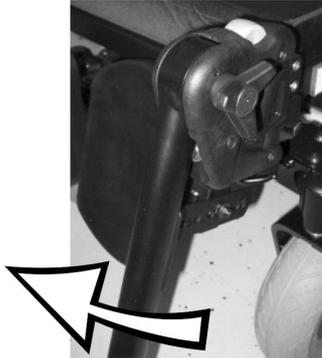
Loosen the locking knob (1) counter-clockwise at least one turn.

4.



Hit the knob to release the locking mechanism.

5.



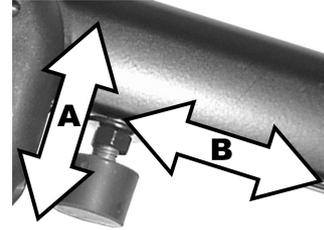
Swivel the legrest upward in order to access the rubber stop.

6.



Use the open-ended spanner to loosen the counter nut (1).

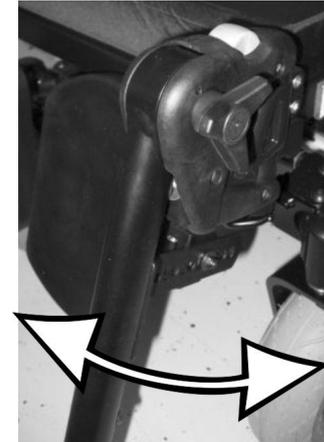
7.



Move the rubber stop to the desired position.

8. Re-tighten the counter nut.

9.



Move the legrest to the desired position.

10. Re-tighten the locking knob.

5.5.4 Adjusting the length of the legrest



CAUTION!

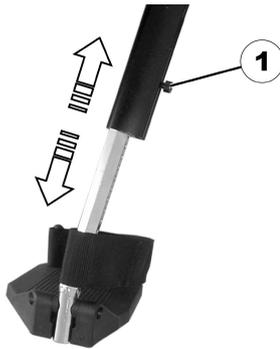
Risk of injury due to incorrect adjustment of the footrests and legrests

- Before and during every journey it is imperative to ensure that the legrests contact neither the caster wheels nor the ground



Tools:

- 5 mm Allen key



1. Use the spanner to loosen the screw (1).
2. Adjust to the desired length.
3. Re-tighten the screw.

5.5.5 Adjusting the depth of the calf pad

The depth of the calf pad can be adjusted via the holding plate. The holding plate hole combinations allow 5 different depth settings.



Tools:

- 10 mm open-ended spanner



1. Use the open-ended spanner to loosen the nut (1) and remove.
2. Adjust to the desired depth. Please observe that the round holes are intended for the calf pad retaining screw and the oblong holes for the aglet without thread.
3. Screw the nut back on and tighten.

5.5.6 Adjusting the height of the calf pad



Tools:

- 4 mm Allen key



1. Use the Allen key to loosen the screws (1).
2. Adjust to the desired position.
3. Re-tighten the screws.

5.5.7 Unlocking and swivelling the calf pad backward when alighting

1.



Press the calf pad straight down.

2.



Unlock the legrest and swivel outward.
The calf pad swivels backward on its own.

3.



Lift leg over the heel strap and place on the ground.

5.5.8 Adjusting the angle-adjustable foot plate



Tools:

- 5 mm Allen key



1. Use the Allen key to loosen both set screws on the foot plate.
2. Adjust to the desired angle.
3. Re-tighten the screws.

5.5.9 Adjusting the angle- and depth-adjustable foot plate



Tools:

- 5 mm Allen key



1. Use the Allen key to loosen the set screw on the foot plate (1).
2. Adjust the foot plate to the desired angle or depth.
3. Re-tighten the screw.

6 Usage

6.1 Driving



The maximum load capacity that is stated in the technical data only states that the system is designed for this mass in total. However, this does not mean that one can sit a person with this body weight in the mobility device without restrictions. Attention must be paid to the body proportions, such as height, weight distribution, abdominal belt, leg and calf strap and seat depth. These factors have a strong influence on driving features such as tilt stability and traction. The permissible axle loads in particular must be adhered to (refer to 11 Technical data, page 61). It may possibly be necessary to carry out adaptations to the seat system.

6.2 Before driving for the first time

Before you take your first trip, you should familiarize yourself well with the operation of the mobility device and with all operating elements. Take your time to test all functions and driving modes.



If installed, make sure to properly adjust and use the postural belt each time you use the mobility device.

Sitting comfortably = Driving safely

Before each trip, make sure that:

- You are within easy reach of all operating controls.
- The battery charge is sufficient for the distance intended to be covered.
- The postural belt (if installed) is in perfect order.

- The rear mirror (if installed) is adjusted so you can look behind at all times without having to bend forward or shift your seating position.

6.3 Reaching, Leaning and Bending - Forward



Many activities require the wheelchair user to reach, bend and transfer in and out of the wheelchair. These movements will cause a change to the normal balance, center of gravity, and weight distribution of the wheelchair. To determine and establish your particular safety limits, practice bending, reaching and transferring activities in several combinations in the presence of a qualified healthcare professional before attempting active use of the wheelchair.



WARNING!

Risk of serious injury or damage

Improper positioning while leaning or bending could cause the wheelchair to tip forward resulting in serious injury or damage.

- To assure stability and proper operation of your wheelchair, you must at all times maintain proper balance. Your wheelchair has been designed to remain upright and stable during normal daily activities as long as you **DO NOT** move beyond the center of gravity. **DO NOT** lean forward out of the wheelchair any further than the length of the armrests.
- **DO NOT** attempt to reach objects if you have to move forward in the seat or pick them up from the floor by reaching down between your knees.

1. Engage motor locks and turn power off before reaching, leaning or bending only as far as your arm will extend without changing your sitting position.
2. Position the casters so that they are extended away from the drive wheels.
3. Engage wheel locks/motor locks/clutches.

6.4 Reaching, Bending - Backward



WARNING!

Risk of injury

Leaning backward over the top of the seat back will change your center of gravity and may cause you to tip over resulting in injury.

- Proper positioning is essential for your safety. **DO NOT** lean over the top of the seat back.

1. Position wheelchair as close as possible to the desired object.
2. Position the casters so that they are extended away from the drive wheels to create the longest possible wheelbase.
3. Engage the motor locks and turn power off.
4. Reach back only as far as your arm will extend without changing your sitting position.

6.5 Getting in and out of the mobility device



- The armrest must be removed or swiveled up in order to get into or out of the mobility device from the side.

6.5.1 Information about getting in and out



**WARNING!****Risk of serious injury or damage**

Improper transfer techniques may cause serious injury or damage

- Before attempting transfers, consult a healthcare professional to determine proper transfer techniques for the user and type of wheelchair.
- Follow the instructions below.



If you do not have sufficient muscle strength, you should ask other persons for help. Use a sliding board, if possible.

Getting into the mobility device:

1. Position your mobility device as close as possible to your seat. This might have to be done by an attendant.
2. Align casters parallel to the drive wheels to improve stability during transfer.
3. Always switch your mobility device off.
4. Always engage both motor locks/clutches and free wheel hubs (if fitted) to prevent the wheels from moving.
5. Depending on the armrest type of your mobility device, detach the armrest or swivel it up.
6. Now slide into the mobility device.

Getting out of the mobility device:

1. Position your mobility device as close as possible to your seat.
2. Align casters parallel to the drive wheels to improve stability during transfer.
3. Always switch your mobility device off.
4. Always engage both motor locks/clutches and free wheel hubs (if fitted) to prevent the wheels from moving.

5. Depending on the armrest type of your mobility device, detach the armrest or swivel it up.
6. Now slide onto your new seat.

6.5.2 Turning the seat to get in and out

If you prefer to get in and out of your mobility device via the front side of the seat, you can turn the seat to assist getting in and out.

**CAUTION!****Risk of injury and damage to the mobility device if the seat does not face the driving direction while driving**

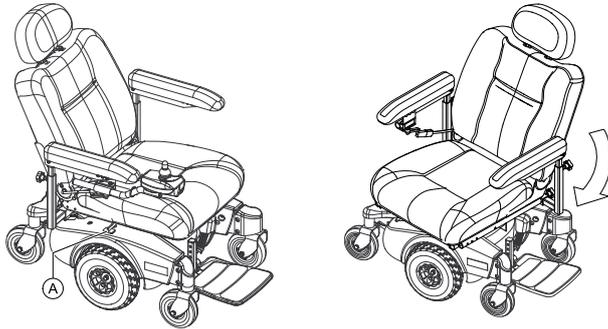
You can turn the seat through 360°. The mobility device would move unexpectedly when, for example, you are facing backwards and pushing the remote forwards.

- When turning the seat back for driving, make sure the front side faces the driving direction.

**CAUTION!****Risk of damage to the mobility device if the seat is turned in one direction only**

If you turn the seat in one direction only, the remote connection cable winds up around the seat post and can break.

- Always turn back the seat in the opposite direction.



1. Lift the detent lever **A** up.
2. Turn the seat to the side.
The detent automatically engages again after 90°.

6.6 Taking Obstacles

6.6.1 The "SureStep" System

This mobility device is fitted with "SureStep" technology. When climbing over obstacles, the casters retract and raise. They extend and lower when descending.

6.6.2 Maximum obstacle height

You can find information about maximum obstacle heights in the chapter entitled **II Technical data**, page 61.

6.6.3 Safety information when taking obstacles



CAUTION!

Risk of tipping over

- Never approach obstacles at an angle but at 90 degrees as shown below.
- Approach obstacles with a gradient after it with caution. If unsure whether the gradient is too steep or not, move away from the obstacle and if possible try to find another location.
- Never approach obstacles at an uneven and/or loose ground.
- Never drive with too low tire pressure. For the recommended tire pressure, refer to **II Technical data**, page 61.
- Put your backrest into an upright position before ascending an obstacle.

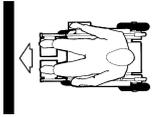


CAUTION!

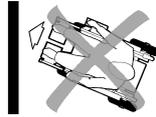
Risk of falling out of the mobility device and damage to the mobility device such as broken casters

- Never approach obstacles that are higher than the maximum climbable obstacle height. For the maximum climbable obstacle height, refer to **II Technical data**, page 61.
- Never let the footrest/legrest touch the ground when descending an obstacle.
- If unsure whether taking an obstacle is possible or not, move away from the obstacle and if possible find another location.

6.6.4 The correct way to overcome obstacles



Right



Wrong

Ascending

1. Approach the obstacle or the curb slowly, head-on and at a right angle.
2. Depending on the wheel drive type, stop in one of the following positions:
 - a. In the case of centrally driven mobility devices: 5 - 10 cm before the obstacle.
 - b. For all other drives: approx. 30 - 50 cm in front of the obstacle.
3. Check the position of the front wheels. They must be in driving direction and at right angles to the obstacle.
4. Approach slowly and keep at a consistent speed until the rear wheels have also passed over the obstacle.

Descending

The approach to descend an obstacle is the same as to ascend it with the difference that you need not to stop before descending.

1. Descend the obstacle with medium speed.



When descending an obstacle too slowly it could happen that the antitippers get stuck and lift the drive wheels off the ground. A driving of the mobility device is then no longer possible.

Ascending obstacles with a curb climber

1. Approach the obstacle or the curb slowly, head-on and at a right angle.
2. Stop in the following position: 30 – 50 cm in front of the obstacle.
3. Check the position of the front wheels. They must be in driving direction and at right angles to the obstacle.
4. Approach with full speed until the curb climber makes contact with the obstacle. The impetus will lift both front wheels over the obstacle.
5. Keep at a consistent speed until the rear wheels have also passed over the obstacle.

6.7 Driving up and down gradients

For information concerning the maximum safe slope, refer to II Technical data, page 61.



CAUTION!

Risk of tipping over

- Only ever drive downhill at a maximum of 2/3 of the top speed. Avoid sudden changes of direction or abrupt braking when driving on slopes.
- Always return the backrest of your seat or the seat tilt (if adjustable seat tilt is available) to an upright position before ascending slopes. We recommend that you position the seat backrest or the seat tilt slightly to the rear before descending slopes.
- Always lower the lifter (if fitted) to its lowest position before ascending or descending a slope.
- Never attempt to ascend or descend a slope on slippery surfaces or where there is a risk of skidding (such as wet pavement, ice etc).
- Avoid trying to get out of the vehicle on an incline or a gradient.
- Always drive straight in the direction the road or path you are on goes, rather than attempting to zigzag.
- Never attempt to turn around on an incline or a slope.



CAUTION!

Braking distance is much longer on a downhill slope than on even terrain

- Never drive down a slope that exceeds the maximum safe slope (refer to I I Technical data, page 61).

6.8 Use on public roads

If you wish to use your mobility device on public roads and lighting is required by national legislation, then your mobility device needs to be fitted with an appropriate lighting system.

Contact your Invacare dealer if you have any questions.

6.9 Pushing the mobility device in freewheel mode

The motors of the mobility device are equipped with automatic brakes, preventing that the mobility device starts rolling out of control when the remote is switched off. When pushing the mobility device manually whilst freewheeling, the magnetic brakes must be disengaged.



Pushing the mobility device by hand may require more physical force than expected (more than 100 N). The necessary force nevertheless complies with the requirements of ISO 7176-14.

6.10 Disengaging motors



CAUTION!

Risk of the mobility device running away

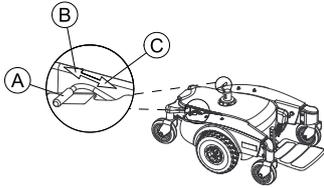
- When the motors are disengaged (for push operation whilst freewheeling), the electromagnetic motor brakes are deactivated. When the mobility device is parked, the levers for engaging and disengaging the motors must without fail be locked firmly into the "DRIVE" position (electromagnetic motor brakes activated).



The motors may only be disengaged by an attendant, not by the user.

This ensures that the motors are only disengaged if an attendant is available to secure the mobility device and prevent unintended rolling.

The levers for disengaging the motors are located on each motor.



Disengaging the motor

1. Switch off remote.
2. Pull the engaging lever (A) towards the rear of the mobility device (B).
The motor is disengaged.

Engaging the motor

1. Push the engaging lever (A) towards the front of the mobility device (C).
The motor is engaged.

7 Electrical system

7.1 Electronics protection system

The vehicle drive electronics is fitted with an overload protection.

If the drive is severely overloaded over a long period (for example, during steep climbs) and, above all, at simultaneous high external temperatures, the electronic system can overheat. In this case, the vehicle performance is gradually reduced until it comes to a standstill. The status display shows a corresponding flash code (please refer to the user manual for your remote). If you switch the drive electronics off and then on again, the error message is deleted and the electronics can be switched on again. It can however take up to five minutes until the electronics has cooled down enough for the drives to apply their full performance.

If the drive is blocked due to an insurmountable obstacle, for example, a curb or similar which is too high, and the driver attempts to run the drive for more than 20 seconds against this obstacle, the electronic system switches the drives off to avoid damage. The status display shows a corresponding flash code (please refer to the user manual for your remote). If you switch the drive electronics off and then on again, the error message is deleted and the electronics can be switched on again.



A defective main fuse may be replaced only after checking the entire electric system. An specialized Invacare dealer must perform the replacement. You can find information on the fuse type in 11 Technical data, page 61.

7.2 Batteries

Power is supplied by two 12 V batteries. The batteries are maintenance-free and only need regular charging.

In the following, you find information on how to charge, handle, transport, store, maintain, and use batteries.

7.2.1 General information on charging

New batteries should always be fully charged once before their first use. New batteries will be at their full capacity after having run through approx. 10 - 20 charging cycles (break-in period). This break-in period is necessary to fully activate the battery for maximum performance and longevity. Thus, range and running time of your mobility device could initially increase with use.

Gel/AGM lead acid batteries do not have a memory effect as NiCd batteries.

7.2.2 General instructions on charging

Follow the instructions listed below to ensure safe use and longevity of the batteries:

- Charge 18 hours prior to initial usage.
- We recommend charging the batteries daily after every discharge even after partly discharge, as well as each night over night. Depending on the level of discharge, it can take up to 12 hours until the batteries are fully charged again.
- When the battery indicator reached the red LED range, charge the batteries for 16 hours minimum, neglecting the charge complete display!
- Try to provide a 24 hour charge once a week to make sure that both batteries are fully charged.
- Do not cycle your batteries at a low state of charge without regularly recharging them fully.
- Do not charge your batteries under extreme temperatures. High temperatures above 30 °C are not recommended for charging as well as low temperatures below 10 °C.

- Use only charging devices in Class 2. This class of chargers may be left unattended during charging. All charging devices which are supplied by Invacare comply with these requirements.
- You cannot overcharge the batteries when using the charger supplied with your mobility device, or a charger that has been approved by Invacare.
- Protect your charger from sources of heat such as heaters and direct sunlight. If the battery charger overheats, charging current will be reduced and the charging process delayed.

7.2.3 How to charge the batteries

Refer to the user manuals for your remote and battery charger for the position of the charging socket and further information about charging the batteries.



WARNING!

Risk of explosion and destruction of batteries if the wrong battery charger is used

- Only ever use the battery charger supplied with your mobility device, or a charger that has been approved by Invacare.



WARNING!

Risk of electric shock and damage to the battery charger if it gets wet

- Protect the battery charger from water.
- Always charge in a dry environment.



WARNING!

Risk of short circuit and electric shock if the battery charger has been damaged

- Do not use the battery charger if it has been dropped or damaged.



WARNING!

Risk of electric shock and damage to the batteries

- NEVER attempt to recharge the batteries by attaching cables directly to the battery terminals.



WARNING!

Risk of fire and electric shock if a damaged extension cable is used

- Only ever use an extension cable if it is absolutely necessary. In case you must use one, make sure it is in good condition.



WARNING!

Risk of injury if using the mobility device during charging

- DO NOT attempt to recharge the batteries and operate the mobility device at the same time.
- DO NOT sit in the mobility device while charging the batteries.

1. Switch off the mobility device.
2. Connect the battery charger to the charger socket.
3. Connect the battery charger to the power supply.

7.2.4 How to disconnect the batteries after charging

1. Once charging is complete, first disconnect the battery charger from the power supply, then disconnect the plug from the remote.

7.2.5 Storage and Maintenance

Follow the instructions listed below to ensure safe use and longevity of the batteries:

- Always store the batteries fully charged.

- Do not leave the batteries in a low state of charge for an extended length of time. Charge a discharged battery as soon as possible.
- In case your mobility device is not used for a longer period of time (that is more than two weeks), the batteries must be charged at least once a month to maintain a full charge and always be charged before use.
- Avoid hot and cold extremes when storing. We recommend to store batteries at a temperature of 15 °C.
- Gel and AGM batteries are maintenance-free. Any performance issues should be handled by a properly trained mobility device technician.

7.2.6 Instructions on using the batteries



CAUTION!

Risk of damaging the batteries.

- Avoid ultra-deep discharges and never drain your batteries completely.

- Pay attention to the Battery Charge Indicator! Charge the batteries when the Battery Charge Indicator shows that battery charge is low.
How fast the batteries discharge depends on many circumstances, such as ambient temperature, condition of the surface of the road, tire pressure, weight of the driver, way of driving and utilisation of lighting, if fitted.
- Try to charge the batteries always before you reach the red LED range.
The last 3 LED (two red and one orange) mean a remaining capacity of about 15 %.
- Driving with flashing red LED's means an extreme stress for the battery and should be avoided under normal circumstances.

- When only one red LED is flashing, the Battery Safe feature is enabled. From this time, speed and acceleration is reduced drastically. It will allow you to move the mobility device slowly out of a dangerous situation before the electronic finally cuts off. This is deep discharging and should be avoided.
- Be aware that for temperatures below 20 °C, the nominal battery capacity starts to decline. For example, at -10 °C the capacity is reduced to about 50 % of the nominal battery capacity.
- To avoid damaging the batteries, never allow them to be fully discharged. Do not drive on heavily discharged batteries if it is not absolutely necessary, as this will strain the batteries unduly and shorten their life expectancy.
- The earlier you recharge the batteries, the longer they live.
- The depth of discharge affects the cycle life. The harder a battery has to work, the shorter is its life expectancy.

Examples:

- One deep discharge stresses the same as 6 normal cycles (green /orange display off).
- The battery life is about 300 cycles at 80 % discharge (first 7 LED off), or about 3000 cycles at 10 % discharge (one LED off).



The number of LED can vary depending on the remote type.

- Under normal operation, once a month the battery should be discharged until all green and orange LED are off. This should be done within one day. A 16 hour charge afterwards is necessary as reconditioning.

7.2.7 Transporting batteries

The batteries supplied with your mobility device are not hazardous goods. This classification is based on the German GGVS Hazardous Goods Road Transport Ordinances, and the IATA/DGR Hazardous

Goods Rail Transport / Air Transport Ordinances. Batteries may be transported without restrictions, whether by road, rail or by air. Individual transport companies have, however, guidelines which can possibly restrict or forbid certain transport procedures. Please ask the transport company regarding each individual case.

7.2.8 General instructions on handling the batteries

- Never mix and match different battery manufactures or technologies, or use batteries that do not have similar date codes.
- Never mix gel with AGM batteries.
- The batteries reach their end of life when the drive range is significantly smaller than usual. Contact your dealer or service technician for details.
- Always have your batteries installed by a properly trained mobility device technician or a person with adequate knowledge. They have the necessary training and tools to do the job safely and correctly.

7.2.9 How to handle damaged batteries correctly



CAUTION!

Corrosion and burns from acid leakage if batteries are damaged

- Remove clothes that have been soiled by acid immediately.

After contact with skin:

- Immediately wash affected area with lots of water.

After contact with eyes:

- Immediately rinse eyes under running water for several minutes; consult a physician.

- Always wear safety goggles and appropriate safety clothing when handling damaged batteries.
- Place damaged batteries in an acid-resistant receptacle immediately after removing them.
- Only ever transport damaged batteries in an appropriate acid-resistant receptacle.
- Wash all objects that have come into contact with acid with lots of water.

Disposing of dead or damaged batteries correctly

Dead or damaged batteries can be given back to your dealer or directly to Invacare.

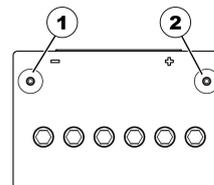
7.2.10 Use the correct batteries



CAUTION!

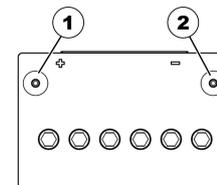
Risk of injury and risk of damage to the batteries if incorrect batteries are used

- Only use batteries that have a terminal configuration like that described below.



Correct battery

- (1) NEGATIVE terminal (-)
- (2) PLUS terminal (+)



Wrong battery

- (1) PLUS terminal (+)
- (2) NEGATIVE terminal (-)



Use only batteries of the same type.

8 Maintenance

8.1 Maintenance introduction

The term “Maintenance“ means any task performed to ensure that a medical device is in good working order and ready for use as intended. Maintenance encompasses different areas, such as everyday care and cleaning, inspection checks, repair tasks and refurbishment.



Have your vehicle checked once a year by an authorised Invacare dealer in order to maintain its driving safety and roadworthiness.

8.2 Cleaning the mobility device

When cleaning the mobility device, pay attention to the following points:

- Only use a damp cloth and gentle detergent.
- Do not use any abrasive or scouring agents.
- Do not subject the electronic components to any direct contact with water.
- Do not use any high-pressure cleaning devices.

Disinfection

Spray or wipe disinfection using a tested and recognised product is permitted. A list of the current permitted disinfectants is available from the Robert Koch Institute at <http://www.rki.de>.

8.3 Inspection checks

The following table lists inspection checks that should be performed by the user and their intervals. If the mobility device fails to pass one of the inspection checks, refer to the chapter indicated or contact your authorised Invacare dealer. A more comprehensive list of inspection checks and instructions for maintenance work can be

found in the service manual for this device, which can be obtained from Invacare. That manual, however, is intended to be used by trained and authorized service technicians, and describes tasks which are not intended to be performed by the user.

8.3.1 Before each use of the mobility device

Item	Inspection check	If inspection is not passed
Seat locking pin	Make sure that the seat is securely locked on the seat post.	Rock the seat slightly until the locking pin engages.
Signal horn	Check for correction function.	Contact your dealer.
Batteries	Make sure the batteries are charged. Refer to the user manual provided with your remote for a description of the Battery Charge Indicator.	Charge the batteries (refer to 7.2.3 How to charge the batteries, page 43).

8.3.2 Weekly

Item	Inspection check	If inspection is not passed
Armrests/side parts	Check that armrests are firmly attached in their holders and do not wobble.	Tighten the screw or clamping lever that holds the armrest (refer to 5.2 Adjustment possibility for remote, page 23). Contact your dealer.
Tires (pneumatic)	Check that the tires are undamaged.	Contact your dealer.
	Check that the tires are inflated to the correct pressure.	Inflate the tires to the correct pressure (refer to 11.1 Technical specifications, page 61). Repair the inner tube if you have a flat tire (refer to 8.4.2 Repairing flat tires, page 52) or contact your dealer to have it repaired.

8.3.3 Monthly

Item	Inspection check	If inspection is not passed
All upholstered parts	Check for damage and wear.	Contact your dealer.
Removable legrests	Check whether the legrests can be fixed securely and whether the loosening mechanism is properly operable.	Contact your dealer.
	Check that all adjustment options function properly.	Contact your dealer.
Casters	Check that casters rotate and swivel freely.	Contact your dealer.
Drive wheels	Check that the drive wheels rotate without wobbling. It is easiest to have someone stand behind the mobility device and observe the drive wheels as you drive away from them to do this.	Contact your dealer.
Electronics and connectors	Check all cables for damage and all connecting plugs for snug fit.	Contact your dealer.

8.3.4 Inspections performed

It is confirmed by stamp and signature that all jobs listed in the inspection schedule of the service and repair instructions have been properly performed. The list of the inspection jobs to be performed can be found in the service manual which is available through Invacare.

Delivery Inspection	1st Annual Inspection
Stamp of authorized dealer / Date / Signature	Stamp of authorized dealer / Date / Signature
2nd Annual Inspection	3rd Annual Inspection
Stamp of authorized dealer / Date / Signature	Stamp of authorized dealer / Date / Signature

4th Annual Inspection	5th Annual Inspection
Stamp of authorized dealer / Date / Signature	Stamp of authorized dealer / Date / Signature

8.4 Repair Instructions



Important information about maintenance work tools!

- Some maintenance work which is described in this manual and can be carried out by the user without problems require the correct tools for proper work. If you do not have the correct tool available we do not recommend that you try to carry out the relevant work. In this case, we urgently recommend that you contact an authorised specialist workshop.

The following are instructions on maintenance and repairs that can be performed by the user. For the specifications of spare parts please see II Technical data, page 61, or consult the service manual, available from Invacare (in this connection please see the addresses and phone numbers at the end of this user manual). In case you require assistance, please contact your Invacare dealer.



CAUTION!

Risk of damage or injury if the vehicle is accidentally set into motion during repairs

- Switch the power off (ON/OFF Button).
- Engage the motors.
- Secure the vehicle against rolling away by placing wedges under the wheels.



CAUTION!

Risk of hands and feet being crushed by the weight of the wheelchair

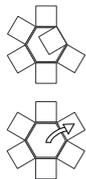
- Pay attention to your hands and feet.
- Use the correct lifting techniques.

8.4.1 Removing/Installing the drive wheel

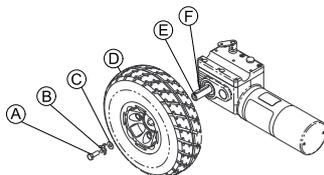


Tools:

- 13 mm socket wrench
- flat screwdriver



Detail "A"



Removing the drive wheel

1. Block up the mobility device (place wooden blocks under frame).
2. Fold down tab of existing locking tab washer **B** with a flat screwdriver (Detail "A").
3. Remove mounting bolt **A**, locking tab washer and washer **C**. Discard existing locking tab washer.
4. Remove the wheel **D** from the drive shaft **E**. If necessary, use wheel puller to remove the drive wheel from the drive shaft.

Installing the drive wheel



WARNING!

Injury or property damage

Failure to properly install locking tab washer can result in wheel separation and potential user injury or property damage.

- When replacing wheels always use a new locking tab washer. Do not reuse locking tab washer.



CAUTION!

Leaking of lubricant

Applying more than one-inch (25,4 mm) (in length) can cause the lubricant to leak resulting in damage to flooring (carpet, tile, etc.).

- Do not apply more than one-inch (25,4 mm) (in length) thin film of lubricant to the drive shaft.

1. Apply lubricant to drive shaft **E** and keystick **F**.
2. Align the keystick in the drive shaft with the cutout in the wheel hub and position the wheel **D** on to the drive shaft.

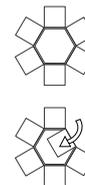
3.



The locking tab washer must be inserted into the cutout in the rim and hub.

Using the mounting bolt **A**, washer **C** and new locking tab washer **B**, secure the wheel to the drive shaft.

4. Fold one tab of the locking tab washer up so that the tab rests against one side of the mounting bolt (Detail "B").



Detail "B"

8.4.2 Repairing flat tires



CAUTION! Risk of explosion

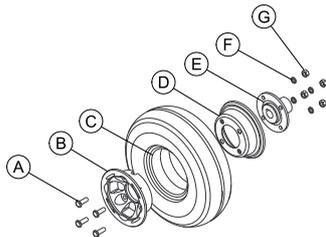
The wheel explodes if the air pressure has not been released from the wheel before the wheel rim is removed.

- Always let all the air out of the tire before removing the rim.



Tools:

- 1/2" socket wrench
- repair kit for tire repair **or** new inner tube
- talcum powder



1. Remove the drive wheel. Refer to 8.4.1 Removing/Installing the drive wheel, page 50.
2. Let the air escape completely out of the tire by pressing the pin in the centre of the valve firmly in.
3. Remove the four mounting screws (A), locknuts (G) and washers (F).
4. Remove the wheel rim halves (B) and (D) from the wheel (C).
5. Remove the inner tube from the wheel.

6. Repair the inner tube and re-fit it, or replace it with a new one.



If the old inner tube has been repaired and is to be used again, and became wet during repair, it is easier to replace it if it is lightly dusted with talcum powder beforehand.



Installation takes place in reverse order. Always ensure that the wheel is replaced on the same side and in the same direction as it was removed.

7. Apply the wheel rim halves to the wheel again.



When installing the outer rim into a pneumatic tire ensure the valve stem of the inner tube protrudes through the stem opening in the outer rim.

8. Insert the hub (E) into the inner rim (D) and align the four mounting holes of the hub and the wheel rim halves. Ensure that the inner tube is not clamped between the wheel rim halves.
9. Ensure that the tire is contacting the wheel rim directly.
10. Secure the outer rim to the inner rim and hub with the mounting screws, washers and locknuts. Tighten the locknuts with 20 Nm ($\pm 10\%$).
11. Inflate the tire to the recommended pressure. Refer to the Technical specifications in the User Manual.
12. Ensure that the tire is still closely contacting the wheel rim.
13. Install the drive wheel. Refer to 8.4.1 Removing/Installing the drive wheel, page 50.

8.5 Short term storage

In case a serious fault is detected, a number of safety mechanisms are built into your mobility device and will protect it.

The controller prevents your mobility device from driving.

When the mobility device is in such a condition and while waiting for repair:

1. Switch off power.
2. Disconnect the power module.
Refer to the corresponding chapter about disconnecting the power module.
3. Contact your dealer.

8.6 Long-term storage

In case your mobility device is not used for a longer period of time, you need to prepare it for storage to ensure a longer life for your mobility device and batteries.

Storing mobility device and batteries

- We recommend to store the mobility device at a temperature of 15° C, avoid hot and cold extremes when storing to ensure a long service life of the product and batteries.
- The components are tested and approved for greater temperature ranges as detailed below:
 - Allowable temperature range to store the mobility device is -40° up to 65° C.
 - Allowable temperature range to store batteries is -25° up to 65° C.
- Even not being used, batteries discharge themselves. Best practice is to disconnect the battery supply from the power module if storing the mobility device longer than two weeks. Depending on the mobility device model, you can either remove the battery packs or disconnect the batteries from the power module. Refer to the corresponding chapter about disconnecting the batteries. If in doubt which cable to disconnect, contact your dealer.
- Batteries should always be fully charged before storing.

- If storing the mobility device longer than four weeks, check the batteries once a month and recharge as needed (before gauge reads half full) to avoid damage.
- Store in a dry, well-ventilated environment protected from outer influences.
- Slightly overinflate pneumatic tires.
- Position the mobility device on flooring that is not discolored by contact with tire rubber.

Preparing mobility device for use

- Re-connect the battery supply to the power module.
- The batteries must be charged before use.
- Have the mobility device checked by an authorized Invacare dealer.

9 Transport

9.1 Transport - General information



WARNING!

Risk of severe or fatal injuries in the event of a traffic accident if this mobility device is used as a vehicle seat! It does not fulfill the requirements of ISO 7176-19.

- Under no circumstances should this mobility device be used as a vehicle seat or to transport the user in a vehicle.



WARNING!

Risk of death or serious injury to the mobility device user and potentially any other nearby occupant of the vehicle, if a mobility device is secured using a 4-point tie-down system available from a third party supplier and the unladen weight of the mobility device exceeds the maximum weight for which the tie-down system is certified.

- Make sure the weight of the mobility device does not exceed the weight for which the tie-down system is certified. Consult the tie-down manufacturer's documentation.
- If you are unsure how much your mobility device weighs, then you must have it weighed using calibrated scales.

9.2 Transferring the mobility device to a vehicle



WARNING!

The mobility device is in danger of tipping over if it is transferred to a vehicle while the driver is still seated in the mobility device

- Transfer the mobility device without the driver whenever possible.
- If the mobility device with the driver has to be transferred to a vehicle using a ramp, ensure that the ramp does not exceed the maximum safe slope (refer to 11 Technical data, page 61).
- If the mobility device has to be transferred to a vehicle using a ramp that does exceed the maximum safe slope (refer to 11 Technical data, page 61), a winch must then be used. An attendant can then safely monitor and assist the transfer process.
- Alternatively, a platform lift may be used.
- Ensure that the total weight of the mobility device including the user does not exceed the maximum permitted total weight for the ramp or platform lift.
- The mobility device should always be transferred to a vehicle with the backrest in an upright position, the seat lifter lowered and the seat tilt in the upright position (refer to 6.7 Driving up and down gradients, page 39).

**WARNING!****Risk of injury and damage to the mobility device**

If the mobility device is transferred to a vehicle by any lift while the remote is switched on, there is a risk for the mobility device falling off the lift.

- Remove the batteries or disconnect the bus cable from remote to make sure the mobility device is switched off when using any lifts to transfer the mobility device to a vehicle.

1. Drive or push your mobility device into the transport vehicle using a suitable ramp.

9.3 Transporting the mobility device without occupant

**CAUTION!****Risk of injury**

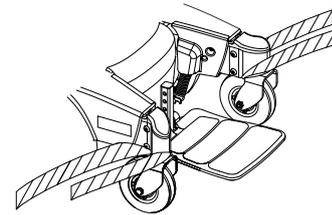
- If you are unable to fasten your mobility device securely in a transport vehicle, Invacare recommends that you do not transport it.

Your mobility device may be transported without restrictions, whether by road, rail or by air. Individual transport companies have, however, guidelines which can possibly restrict or forbid certain transport procedures. Please ask the transport company regarding each individual case.

- Before transporting your mobility device, make sure the motors are engaged and that the remote is switched off. Invacare strongly recommends that you additionally disconnect or remove the batteries. Refer to Removing the batteries.
- Invacare strongly recommends securing the mobility device to the floor of the transporting vehicle.

9.3.1 How the mobility device is anchored in a vehicle

The mobility device is not fitted with anchoring points. To anchor the mobility device in a vehicle, Invacare recommends to use the steering heads as anchoring points. Belt loops can be used for fixation.



1. Secure the mobility device by pulling the anchoring system belts around the front and rear steering heads (only front fixation shown in the picture, fixation at the rear is similar).
2. Secure the mobility device by tensioning the belts in accordance with the anchoring system manufacturer's user manual.

9.4 Disassembling the mobility device for transport

**CAUTION!****Injury hazard**

- If you are unable to fasten your mobility device securely in a transport vehicle, Invacare recommends that you do not transport it!

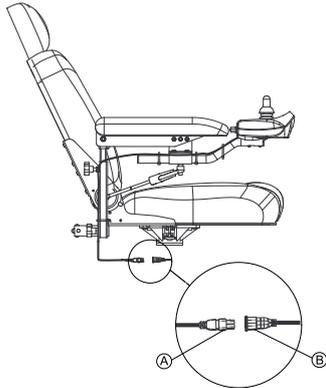
- Before transporting your mobility device, make sure the motors are engaged and that the remote is switched off. Invacare strongly recommends that you additionally disconnect or remove the batteries. Refer to 9.4.4 Removing/Installing the batteries, page 57.

- Invacare strongly recommends securing the mobility device to the floor of the transporting vehicle.

Proceed as follows to disassemble the mobility device for transport:

1. Disconnect the remote. Refer to 9.4.1 Disconnecting/Connecting the remote, page 56.
2. Remove the seat. Refer to 9.4.2 Removing/Installing the seat, page 56.
3. Remove the top shroud. Refer to 9.4.3 Removing/Installing the top cover, page 57.
4. Remove the batteries. Refer to 9.4.4 Removing/Installing the batteries, page 57.

9.4.1 Disconnecting/Connecting the remote



Disconnecting the remote

1. Switch the remote OFF.
2. Pull the plug (A) of the remote cable to disconnect the remote from the controller connector (B).

Connecting the remote



WARNING!

The remote connector and controller connector fit together in one way only.

- Do not force them together.

1. Lightly push to engage the plug (A) of the remote cable and the controller connector (B).

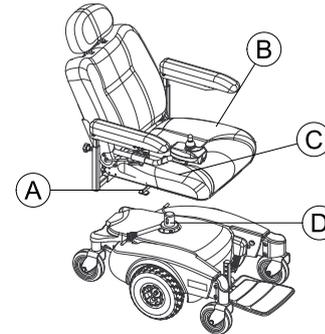
9.4.2 Removing/Installing the seat



CAUTION!

Risk of strains from lifting heavy parts!

- Use proper lifting techniques.



Removing the seat

1. Pull the detent lever (A) up and turn the seat to one side. Prevent the seat from engaging with the seat post again.
2. Release the detent lever.

3. Hold the seat assembly **(B)** firmly by the backrest and front edge of the seat.
4. Lift the seat assembly up and away from the seat post **(D)**.

Installing the seat

1. Align the seat pivot **(C)**, (hidden from view) with the seat post **(D)**.
2. Pull the detent lever **(A)** up and lower the seat assembly **(B)** on the seat post.

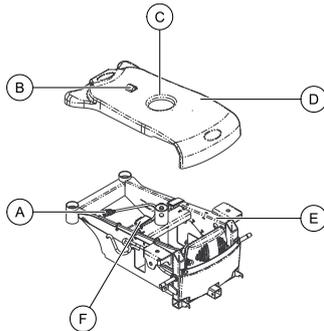
If necessary, slightly twist seat assembly back and forth to lock it in place.

3. Release the detent lever.
4. Pull the seat assembly up to ensure that it is locked in place.

9.4.3 Removing/Installing the top cover



The top cover cannot be completely removed from the mobility device without disconnecting the remote cable.



Removing the top cover

1. Remove the remote cable **(A)** from the clip **(B)** of the top cover **(D)**.
2. Remove the top cover by pulling it off the frame **(E)**.

Installing the top cover

1. Pull the remote cable **(A)** through the center hole **(C)** in the top cover.
2. Place the top cover **(D)** on the frame **(E)** and push downward to engage the hook and loop straps **(F)**.
3. Secure the remote cable using the clip **(B)** on the top cover.

9.4.4 Removing/Installing the batteries



WARNING!

Fire and burn hazard due to short circuit at battery poles

- DO NOT short-circuit the battery poles with a tool or metal parts of the mobility device.
- Make sure that the battery pole caps are attached at all times when you are not working on the battery poles.

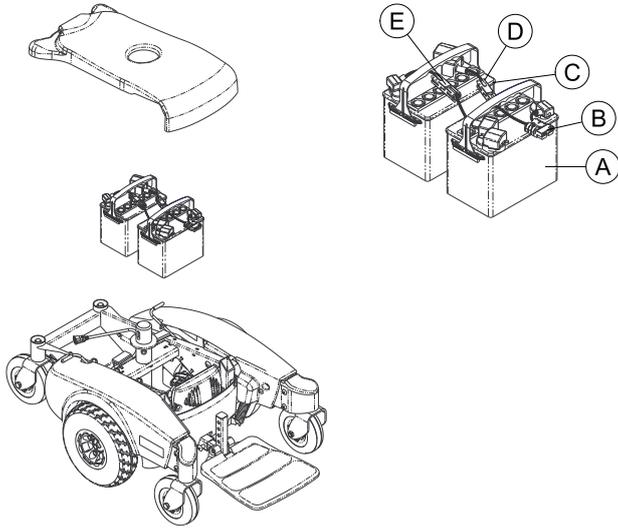


CAUTION!

Risk of crushing

The batteries are very heavy. There is a risk of hand injury.

- Be aware that the batteries are very heavy.
- Handle the batteries with care.



1. Position the front battery (A) in the battery tray.
2. Position the rear battery (C) in the battery tray.
3. Connect the rear battery to the front battery (RED (D) and BLACK (E) connectors).
4. Connect the front battery to the controller (BLACK connector (B)).

9.4.5 Reassembling the mobility device

Proceed as follows to reassemble the mobility device:

1. Install the battery boxes. Refer to 9.4.4 Removing/Installing the batteries, page 57 .
2. Install the top cover. Refer to 9.4.3 Removing/Installing the top cover, page 57.
3. Install the seat. Refer to 9.4.2 Removing/Installing the seat, page 56.
4. Connect the remote. Refer to 9.4.1 Disconnecting/Connecting the remote, page 56.

Removing the batteries

1. Disconnect the front battery (A) from the controller (BLACK connector (B)).
2. Disconnect the rear battery (C) from the front battery (RED (D) and BLACK (E) connectors).
3. Lift rear and front battery out of the battery tray using the battery handles.

Installing the batteries



Ensure that both batteries are properly seated and resting on the battery tray.

9.5 Lifting/Stairways



WARNING!

Risk of injury when moving a power wheelchair between floors

- DO NOT attempt to move an occupied power wheelchair between floors using a stairway. Use an elevator to move an occupied power wheelchair between floors. If moving a power wheelchair between floors by means of a stairway, the occupant **MUST** be removed and transported independently of the power wheelchair.
- Extreme caution is advised when it is necessary to move an unoccupied power wheelchair up or down the stairs. Invacare recommends using two assistants and making thorough preparations.
- Use only secure, nondetachable parts for hand-hold supports.
- It is strongly recommended to lift the wheelchair only by the rear frame and the front forks - otherwise injury or damage may occur.
- DO NOT attempt to lift the wheelchair by any removable (detachable) parts. Lifting by means of any removable (detachable) parts of a wheelchair may result in injury to the user or damage to the wheelchair.
- The weight of the wheelchair with batteries and without the user is approximately 50 kg. Use proper lifting techniques (lift with your legs) to avoid injury.



WARNING!

Risk of injury when using an escalator to move a wheelchair between floors

- DO NOT use an escalator to move a wheelchair between floors. Serious bodily injury may occur.

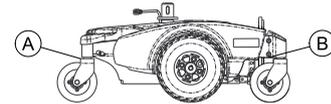
Follow this procedure for moving the wheelchair between floors when an elevator is not available or lifting the wheelchair is necessary:



When using a stairway to move the wheelchair, seat and any accessories, move all wheelchair components away from the stairway prior to reassembly.



This procedure needs two assistants to lift the wheelchair to transport it.



1. Remove the occupant from the wheelchair.
2. Remove the seat. Refer to 9.4.2 Removing/Installing the seat, page 56
3. Remove any accessories on the wheelchair.
4. Bend your knees and keep your back straight.
5. Ensure that the casters are oriented as shown in the figure above.
6. Using the rear chassis **A** and front forks **B** as hand hold supports, transfer the wheelchair base to desired location.
7. Using non-removable (nondetachable) parts, transfer the seat and any accessories to desired location.
8. Reinstall any accessories that were removed in STEP 3.
9. Reinstall the seat. Refer to 9.4.2 Removing/Installing the seat, page 56

10 After Use

10.1 Reconditioning

The product is suitable for reconditioning. Actions to be carried out:

- Cleaning and disinfection. Refer to 8 Maintenance, page 47.
- Inspection according to service plan. Consult service instructions, available from Invacare.
- Adaptation to the user. Refer to 5 Adjusting the mobility device to the user's seating posture, page 22.

10.2 Disposal

- The equipment wrapping is potentially recyclable.
- The metal parts are used for scrap metal recycling.
- The plastic parts are used for plastic recycling.
- Electric components and printed circuit boards are disposed of as electronic scrap.
- Exhausted or damaged batteries can be returned to your medical equipment supplier or Invacare.
- Disposal must be carried out in accordance with the respective national legal provisions.
- Ask your city or district council for details of the local waste management companies.

II Technical data

II.1 Technical specifications

The technical information provided hereafter applies to a standard configuration or represents maximum achievable values. These can change if accessories are added. The precise changes to these values are detailed in the sections for the respective accessories.



Note that in some cases the measured values may vary up to ± 10 mm.

Permissible operating and storage conditions	
Temperature range for operation according to ISO 7176-9:	<ul style="list-style-type: none"> -25° ... +50 °C
Recommended storage temperature	<ul style="list-style-type: none"> 15 °C
Temperature range for storage according to ISO 7176-9:	<ul style="list-style-type: none"> -25° ... +65 °C with batteries -40° ... +65 °C without batteries

Electrical system	
Motors	<ul style="list-style-type: none"> 2 x 180 W
Batteries	<ul style="list-style-type: none"> 2 x 12 V/approx.. 32 Ah (C20) leakproof/AGM 2 x 12 V/approx. 32 Ah (C20) leakproof/gel
Main fuse	<ul style="list-style-type: none"> 2 x 75 A
Degree of protection	IPX4 ¹

Charging device	
Output current	<ul style="list-style-type: none"> 8 A \pm 8 %
Output voltage	<ul style="list-style-type: none"> 24 V nominal (12 cells)

Drive wheel tires	
Tire type	<ul style="list-style-type: none"> • 10" x 3" pneumatic tires
Tire pressure	<p>The recommended maximum tire pressure in bar or kpa is marked on the side wall of the tire or the rim. If more than one value is listed, the lower one in the corresponding units applies.</p> <p>(Tolerance = -0.3 bar, 1 bar = 100 kpa)</p>

Caster tires	
Tire type	<ul style="list-style-type: none"> • 6" x 2" solid

Driving characteristics	
Speed	<ul style="list-style-type: none"> • 6 km/h
Min. braking distance	<ul style="list-style-type: none"> • 1000 mm
Max. safe slope ²	<ul style="list-style-type: none"> • 7° (12.3 %) according to manufacturer's specifications with 136 kg payload, 5° seat angle, 20° backrest angle
Max. climbable obstacle height	<ul style="list-style-type: none"> • 50 mm
Turning diameter	<ul style="list-style-type: none"> • 1000 mm
Pivot width	<ul style="list-style-type: none"> • 1000 mm
Drive range in accordance with ISO 7176-4 ³	<ul style="list-style-type: none"> • 19 km

Dimensions in accordance with ISO 7176-15	
Total height	<ul style="list-style-type: none"> • ca. 1200 mm
Max. total width	<ul style="list-style-type: none"> • approx. 630 mm (base) • max. seat width 750 mm
Total length (with footboard up)	<ul style="list-style-type: none"> • 790 mm

Dimensions in accordance with ISO 7176-15	
Total length (with footboard down)	<ul style="list-style-type: none"> • 1050 mm
Stowage length	<ul style="list-style-type: none"> • 785 mm
Stowage width	<ul style="list-style-type: none"> • 630 mm
Stowage height	<ul style="list-style-type: none"> • 820 mm
Seat height ⁴	<ul style="list-style-type: none"> • 515 — 650 mm
Seat width	<ul style="list-style-type: none"> • 470 – 650 mm
Seat depth	<ul style="list-style-type: none"> • 406 — 575 mm
Backrest height ⁴	<ul style="list-style-type: none"> • 480 mm w/o headrest • 600 mm w headrest
Backrest angle	<ul style="list-style-type: none"> • 87° ... 123°
Armrest height	<ul style="list-style-type: none"> • 180 – 280 mm
Armrest depth ⁵	<ul style="list-style-type: none"> • 387 mm
Horizontal location of axle ⁶	<ul style="list-style-type: none"> • 200 mm
Vari A legrests	<ul style="list-style-type: none"> • Length: 405 – 525 mm
	<ul style="list-style-type: none"> • Angle: 70° – 0°
Weight⁷	
Curb weight (with lifter)	<ul style="list-style-type: none"> • 90 kg with footboard • 95 kg with Vari A legrests

Component weights	
Base	<ul style="list-style-type: none"> • approx. 60 kg
Seat unit	<ul style="list-style-type: none"> • approx. 16 — 19 kg
Batteries	<ul style="list-style-type: none"> • approx. 11 kg per battery

Payload	
Max. payload	<ul style="list-style-type: none"> • 136 kg

Axle loads	
Max. front axle load	<ul style="list-style-type: none"> • 50 kg
Max. center axle load	<ul style="list-style-type: none"> • 100 kg
Max. rear axle load	<ul style="list-style-type: none"> • 75 kg

- 1 IPX4 classification means that the electrical system is protected against spray water.
- 2 Static stability according to ISO 7176-1 = 9° (15.8 %)
Dynamic stability according to ISO 7176-2 = 6° (10.5 %)
- 3 Note: The drive range of a mobility device is strongly influenced by external factors, such as the speed setting of the wheelchair, the charging state of the batteries, surrounding temperature, local topography, road surface characteristics, tire pressure, weight of user, drive style and use of batteries for lighting, servos etc.
The specified values are theoretical maximum achievable values measured according to ISO 7176-4.
- 4 Measured without seat cushion
- 5 Distance between backrest reference plane and most forward part of armrest assembly
- 6 Horizontal distance of wheel axle from intersection of loaded seat and backrest reference planes
- 7 The actual curb weight depends on the fittings your mobility device has been supplied with. Every Invacare mobility device is weighed when leaving the works. Refer to the nameplate for the curb weight (including batteries) measured.

Notes

Notes

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1590425-A 2015-09-11



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